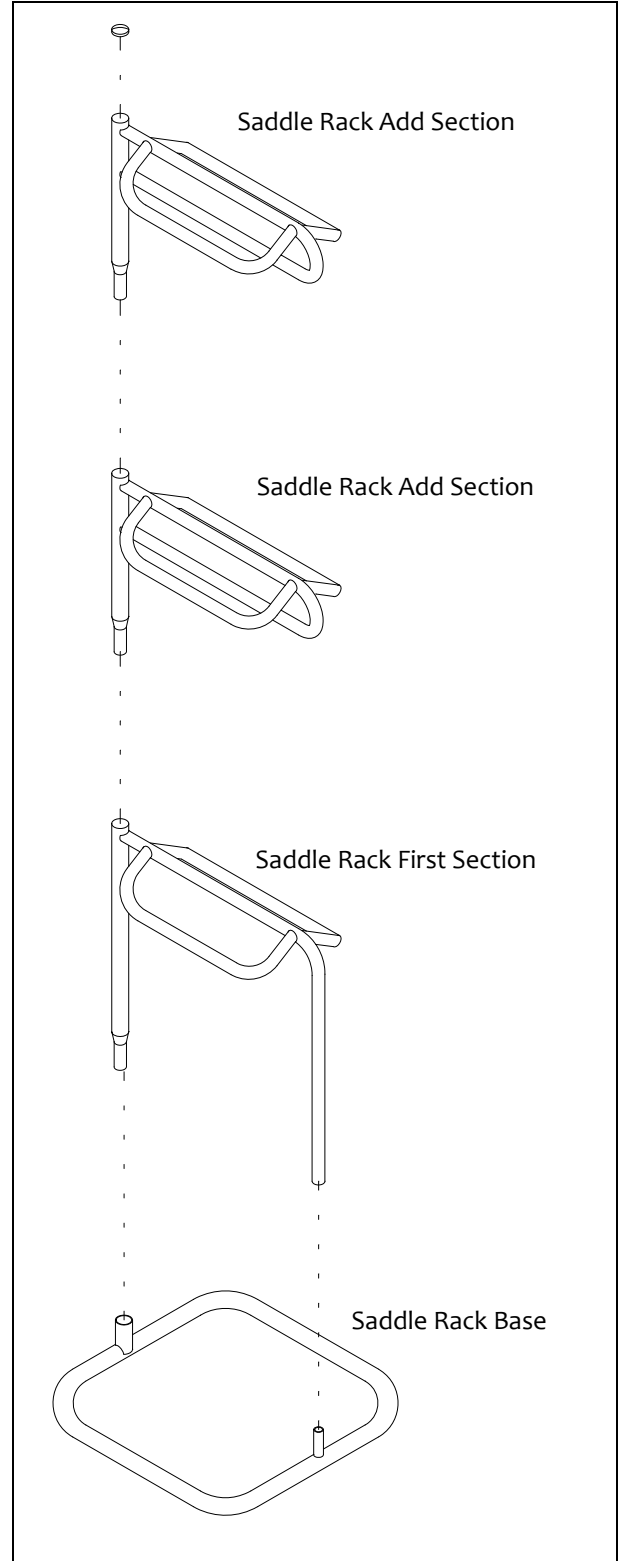


Stand Alone Assembly

Place the Saddle Rack Base Section flat on the ground. Then slide the Saddle Rack First Section into place. One tube of the First Section will slide inside the Base Section and the other tube will slide over the other tube on the Base Section, as shown. Remove the cap from the top of the First Section. Then slide the Add Section into the top of the First Section. Slide the second Add Section into the top of the first Add Section. To finish the assembly, place the cap in the top of the Final Add Section.



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