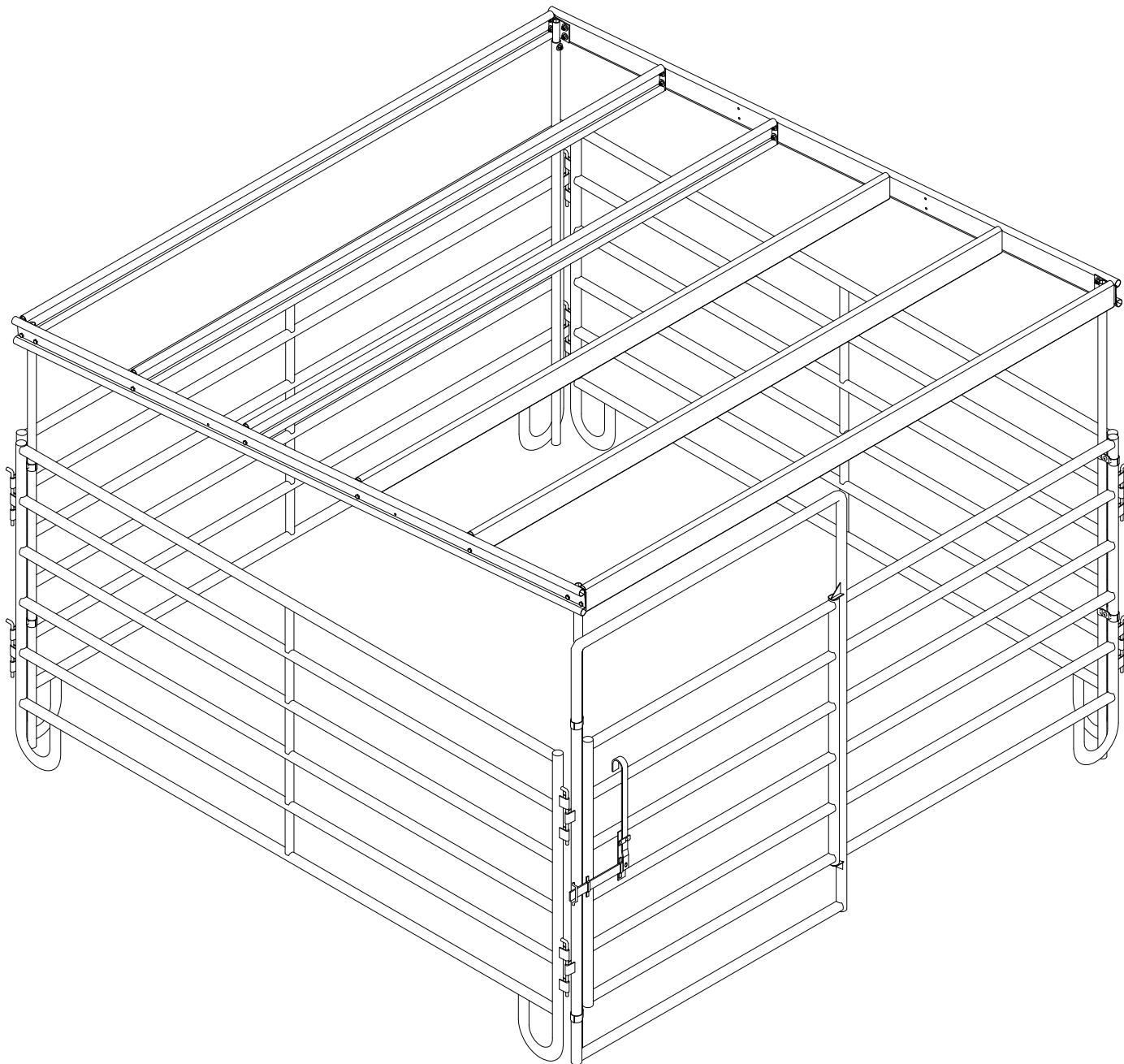


# PORTABLE HORSE SHELTER

ASSEMBLY INSTRUCTIONS

#055-05000



# POWDER RIVER

• LIVESTOCK HANDLING EQUIPMENT •

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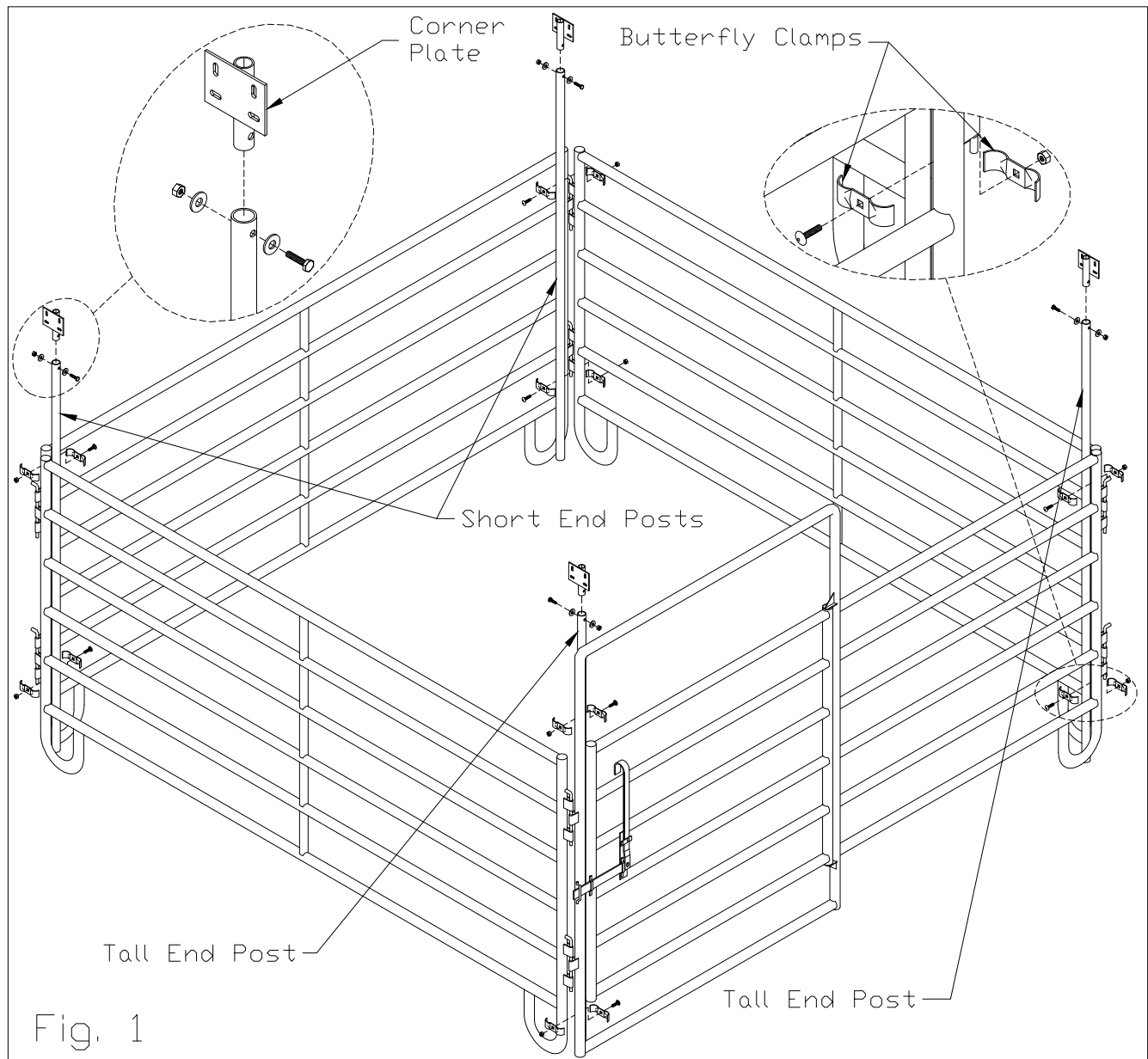
*NOTE: The 12' x 12' Corral is not included with the purchase of a 12' x 12' Portable Horse Shelter.*

### **STEP 1:**

Place the (4) Corner Plates insert tubes into the End Posts and secure them together with (4) 3/8" x 2 1/2" hex bolts, (8) 3/8" washers and (4) 3/8" lock nuts as shown in figure 1.

Using (8) Butterfly clamps, 3/8" x 2 1/2" carriage bolts, and 3/8" hex nuts secure the (4) posts to the front and rear panels as shown.

**IMPORTANT!** The tall End Posts must be secured to the front panel and the short End Posts secured to the rear panel.



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**STEP 2:**

Secure the (2) Beams to the Corner Plates by placing (8) 3/8" x 1" bolts, 3/8" washer and 3/8" lock nuts through the second set of holes on each end of the Beams and Corner Plates as shown.



**IMPORTANT! Don't tighten these or the remaining bolts until the end of the assembly.**

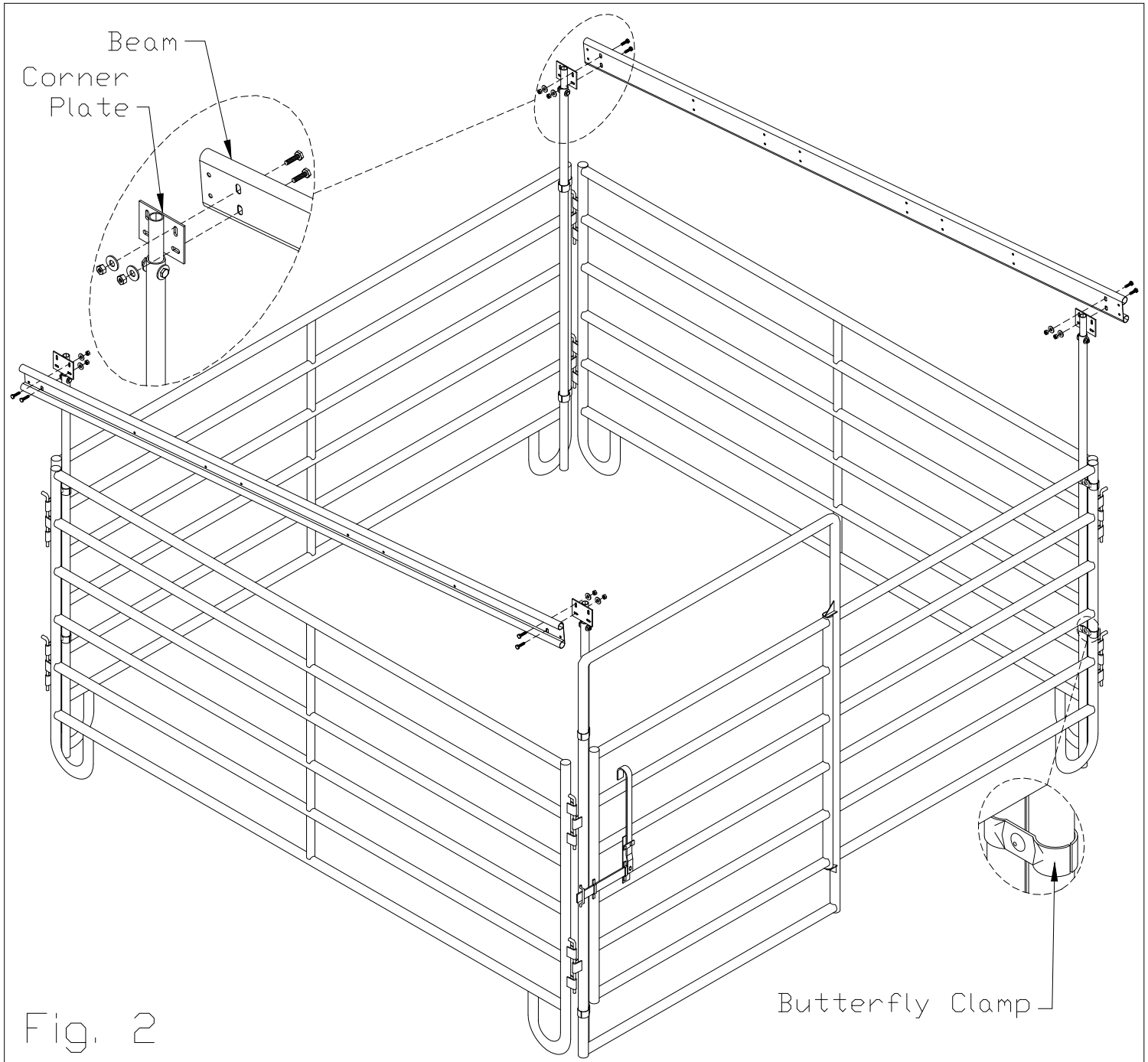


Fig. 2

*NOTE: Each Purlin is secured to the Beam with (4) 3/8" x 1" hex bolts, 3/8" washers, and 3/8" lock nuts.*

### **STEP 3:**

Start at one end and secure the Purlin to the Corner Plate and Beam as shown. Continue connecting Purlins to the beams until all are connected. There are extra holes on the Beams, so be sure to use the holes that evenly space the Purlins as shown.

Tighten all the bolts as needed.

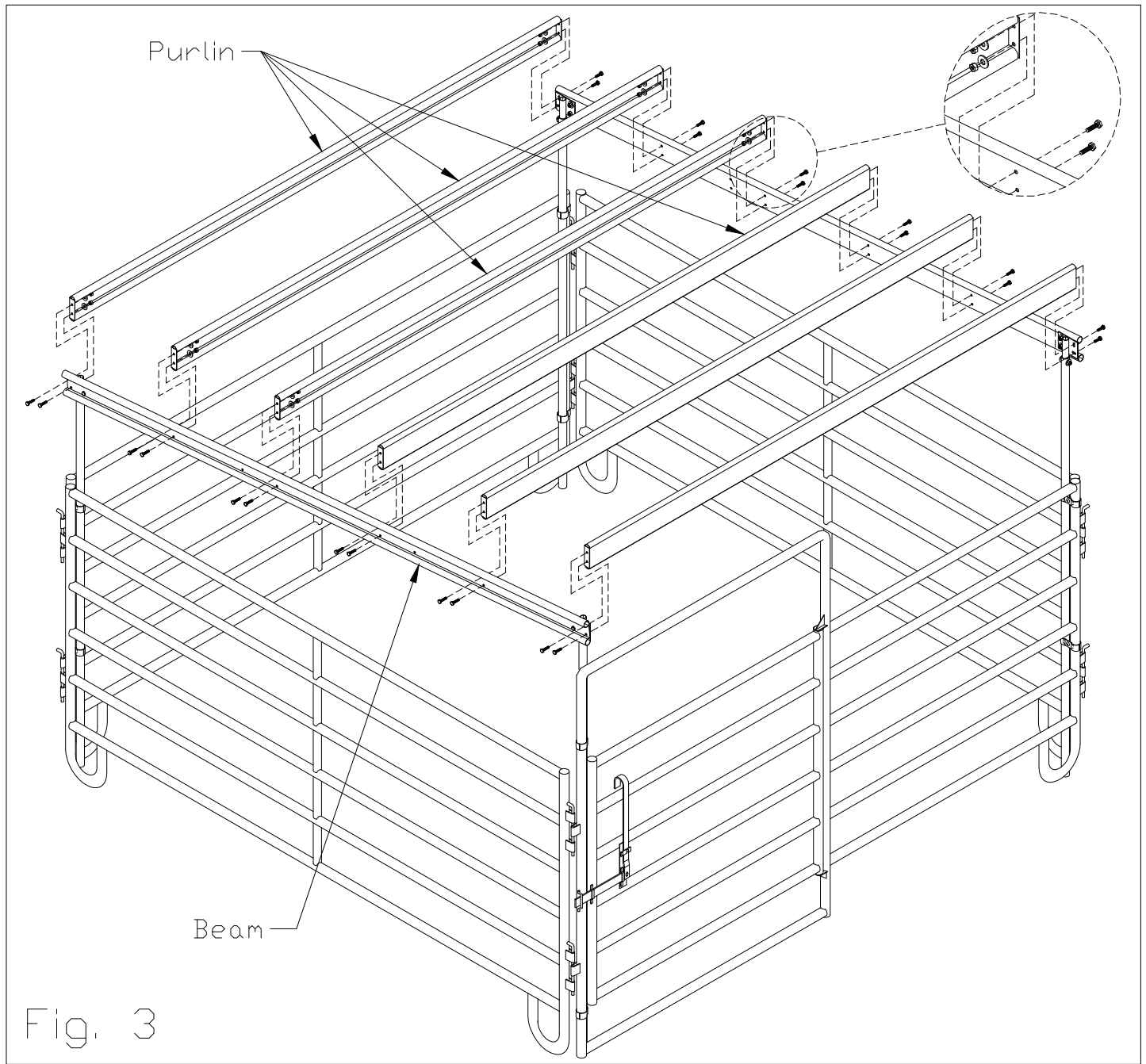


Fig. 3